



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C60-10-2
Job Sheet 175918



Part No: C60-10-2

Job Qty: 10 ea

Part Name: Lock Spring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/12/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: C60-10-2 REV.2A IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/26/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	10 pcs		4/27/18	0.08	0.50	Small Fab-9		MLL DAS
110	QC	10 pcs		4/27/18	0.00	0.00	QC5		38
130	Packaging	10 pcs		4/27/18	0.00	0.00	Packaging3-2		GA-Akin 18-06-01
140	QC21-FG	10 Ea		4/27/18	0.00	0.00	QC21		9-89

Part Op 100 - CUT SPRING AND BEND ENDS AS PER DWG. "EYES" AT THE ENDS MUST BE 90 DEGREE TO EACH OTHER
Descriptions: 130 - Identify and Stock

DAS
21 JUN 01 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
9665K85	Extension Spring 1/4" x 0.026" SS	1.4000 ft (.14 ea) 1.68"	90-Start up Operation	50061526

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	9665K85	1	1	0

Part Specifications

Specifications could not be found.

Plex 4/12/18 10:40 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation DART Aerospace Ltd. 1270 Aberdeen Street, Hawkesbury, ON K6A 1K7 CANADA TEL: 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S076648 Part: C60-10-2 Job No: 175918 Serial No/ Batch: S076648 Revision: 2A Inspector: _____ Exp Date: 05/31/2018 Instructions: _____				Completed By _____ ad hand / Supervisor approval Verification _____ QA Coordinator Approval _____																	
Root Cause <table style="width:100%; border: none;"> <tr> <td style="width:50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%; border: none;"> <tr> <td style="width:50%;"> Pressure/I ☐ Bending ☐ Centre Not ☐ Cracks ☐ Crimp/Kink/I ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:50%;"> Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> </tr> </table>				Pressure/I ☐ Bending ☐ Centre Not ☐ Cracks ☐ Crimp/Kink/I ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐												
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